# **RSI SoloTrack**

## Carrier On Demand The only Single track power and free conveyor in the world!

The unique, patented RSI SoloTrack Conveyor System requires significantly less floor space than a conventional overhead system. An average system installation can save 30% to 35% in floor space.

## Conveyor Drive

- · Heavy duty welded plate construction
- · Integral chain take up
- High torque gear reduction drive with inverter duty motor

## Carrier Accumulation

**RSI** Accumulation

product size changes

size on HMI screen

- · Zero pressure accumulation at delay station
- · Carriers accumulate in close pack position
- · Carrier centers measured in inches, not feet

Variable center accumulation to accommodate

· Accumulation on inclines, declines and level track

· Changing centers requires only entering product



#### Load Bar Rotation

- In line rotator turns load bar 90 degrees to close pack position
- · Second in line rotator returns load bar to straight track position
- · Stationary rotator rotates load bar while carrier is stopped

#### Track/Short Radius Turns • Standard enclosed 10' straight sections • 2' centerline radius turns

2' centerline radius turns 500# Capacity

## Support Steel

Modular stands anchored to to
Welded tubing construction
Bolted track/stand connections
Custom Design Available



#### Control System

- PLC coordination of system features
- Variable frequency drive

## Carrier on Call

- Manual/automatic queuing of carriers at critical operation points
- System automatically holds carrier for operations requiring additional time when queue space is available
- Operator early releases carrier on short time operations
  - operation early releases carrier on short time operations





## Delay Station

- Track mounted delays stop carriers by disengaging tow pin from chain
- · Delays operate independently, slaved or cascaded
- · Delays are also used for average carrier value stations

## Rotary Switch

- Allows carriers to move from one powered conveyor to another
- Available in 90 or 180 degree rotation
- Enables Just In Time production by utilizing alternate processes